AMENDMENT OF SOLICITATION	1. CONTRACT ID CODE		PAGE OF	PAGES		
Z. AMENDMENT/MODIFICATION NO.	3. EFFECTIVE DATE	4. REQUISITION/PURCHASE		5. PROJECT NO.	(If applicable)	11
P00024	FEB 23,2004		ARS02-086-000100			
6. ISSUED BY CODE	SP0300	7. ADMINISTERED BY (If other	er than Item 6)	CODE	S1501	Α
Defense Supply Center Philadelphia 700 Robbins Avenue Philadelphia, PA 19111-5098 DSCP-HRAA/Debbie Beller Telephone: 215-737-2967 Fax: 215-737-7	774	DCMC Indianapolis DCMC-GIOB 8899 East 56th Stree Indianapolis, IN 46	et			
8. NAME AND ADDRESS OF CONTRACTOR (No., street, county,		· · · · · · · · · · · · · · · · · · ·	(X) SA. AMENDMENT	OF SOLICITATION	N NO.	
AmeriQual Group, LLC D/B/A AmeriQual Packaging 225 West MorganAvenue Evansville, IN 47710			9B. DATED (SEE ITEM 11) 10A. MODIFICATION OF CONTRACT/ORDER NO.			
			TON. MODIFICATION OF CONTRACTIONDER NO.			
				SP0300-03	-D-7106	
	10B. DATED (SEE ITEM 13)					

CODE 08KA0	FACILITY CODE			03/31	./03	
11.	. THIS ITEM ONLY APPLIES T	<u>O AMENDMENTS OF SOL</u>	ICITATIONS			
The above numbered solicitation is amended as set forth in Item 1	4. The hour and date specified for receipt	of Offers		is extended,	is not	extended.
Offer must acknowledge receipt of this amendment prior to the hour and o	date specified in the solicitation or as amen	ded, by one of the following methods	:			
(a) By completing Items 8 and 15, and returning	caries of the amount	lment; (b) By acknowledging receipt	of this amandment on seek as	one of the offer		
submitted; or (c) By separate letter or telegram which includes a reference PRIDR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION telegram or letter makes reference to the solicitation and this amendment,	to the solicitation and amendment numbers OF YOUR OFFER. If by virtue of this amer	s. FAILURE OF YOUR ACKNOWLEDO Idment you desire to change an offer	MENT TO BE RECEIVED AT	THE PLACE DESIGNA	TED FOR THE RE elegram or letter,	CEIPT OF OFFERS provided each
12. Accounting and Appropriation Data (If required) SG 97X4930.5CS0 01 26.0 S33150			Amount: No Change			
	IS ITEM APPLIES ONLY TO M	ODIFICATIONS OF CONT			Jilange .	
	MODIFIES THE CONTRACT/OR		•			
(X) A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify author)						
X FAR Clause 52.243-1, Changes Fixed		THE MADE IN THE CONTINUO	MOEN NO. IN TIEM TON.			
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO RI appropriation date, etc.). SET FORTH IN ITEM 14, PURSUANT TO	EFLECT THE ADMINISTRATIVE CHANGES	(such as changes in paying office,				
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUA	NT TO AUTHORITY OF:					
D. OTHER (Specify type of modification and authority)			· · · · · · · · · · · · · · · · · · ·		· · · · · · · · · · · · · · · · · · ·	
<u> </u>				·		
. IMPORTANT: Contractor is not,	is required to sign this document and		copies to the	issuing office.		
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized b)	y UCF section headings, including solid	citation/contract subject matter	where feasible.)			
MRE XXIV - NSN 8970-00-149-1094						
I. All terms and conditions of the subject c	contract remain the same	except for the follow	ing:			
(Continued on Page 2)						
(00						
xcept as provided herein, all terms and conditions of the documen	t referenced in Item 9A or 10A, as her	retofore changed, remains uncha	anged and in full force and	effect.		
5A. NAME AND TITLE OF SIGNER (Type or print)	16A. NAME AND TITLE OF C		Type or print)			
		JAMES A. LECOL	LIER	ı		
5B. CONTRACTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES OF AN	MERICA	la	16C. DATE SI	IGNED 3/04
(Signature of person authorized to sign)		(Sign	ature of Contracting Officer)		0/2.	10/
CN 7540 01 152 0070	0. 500	ia ini as /				

NSN 7540-01-152-9070 PREVIOUS EDITION UNUSABLE PerFORM (DLA)

STANDARD FORM 30 (REV. 10-83) Prescribed by GSA FAR (48 CFR) 53.243

A. The following changes apply to Technical Data Package:

MRE 24 documents are maintained and updated at the following DSCP URL: www.dscp.dla.mil/subs/subsbo/specs/PCR-MRE/mre24.htm

Tab 1, all pages. Delete ACR-M-023A dated 15 April 2002 and replace with ACR-M-024, 1 Nov 2002 w/Change 06, 5 Nov 03. (Hardcopy provided, 16 pages). Change also the CONTENTS page of TDP to reflect new MRE Assembly Document.

Tab 3, Delete DSCP Form 3507 dated April 1, 2002 and replace with DSCP Form 3507 dated December 18, 2002. The latest version of DSCP Form 3556 is February 2004. Change also the CONTENTS page of the TDP to reflect these new document dates.

Tab 4, page 5. Unitization, line 2: delete: "unit load height shall not exceed 43 inches." and substitute: "Maximum unit load dimensions shall be 44.75 inches in length, 52 inches in width, and 43 inches in height (including pallet and cap). A plus tolerance of 1 inch allowed for height dimension."

Tab 4, page 7, delete Fruits, Applesauce, Natural and corresponding description under C-1.

Tab 4, page 9, (for Cookies, CID A-A-20295), middle of page, under SECTION D, D-1 PACKAGING delete "In accordance with D-1", and insert "In accordance with D-1 A(1) or D-1 A(2)".

Tab 4, page 11, (for Fig Bar, CID A-A-20212), bottom of page, under SECTION D, PACKAGING, delete "In accordance with PACKAGING [D-1]", and insert "In accordance with D-1 A(1) or D-1 A(2)".

Tab 4, page 15, (for Beef Snacks, A-A-20298), middle of page, under SECTION D, D-1 PACKAGING delete "In accordance with D-1", and insert "In accordance with D-1 A(1) or D-1 A(2)".

Tab 4, page 37, bottom of page, Seasoning Blend, Salt Free, C-1, delete "CID A-A-20001" add "CID A-A-20001A, March 2002".

Tab 4, page 38, under C-5 change "A-A-20001" to "20001A, March 2002". Add following change applicable to CID:

"Page 4, Type II, Spice Blends

Class G – Lemon and Pepper Seasoning

Class H – Jerk Seasoning

Class I – Italian Seasoning

Class J - Chesapeake Bay Style Seafood Seasoning

Class K - Other"

Tab 4, page 38, after Seasoning Blend add:

WHEAT SNACK BREAD

SECTION C:

- C-1 DESCRIPTION/SPECIFICATION 8920-01-458-7325 WHEAT SNACK BREAD, SHELF STABLE, Fortified, min 2 oz (56.7 g), flexibly packaged, PCR-S-009.
- <u>C-2 PRIME DOCUMENT</u>: PCR-S-009, Snack Bread, Fortified, Packaged in a Flexible Pouch, Shelf Stable, September 1999.
- <u>C-3 DATE OF PACK</u>: Acceptance will be limited to product processed and packed subsequent to date of award.
 - C-4 MISCELLANEOUS REQUIREMENTS: As above.

C-5 ADDITIONS/DELETIONS AND/OR SUBSTITUTIONS

B. THE FOLLOWING CHANGE(S) APPLY TO: PCR-S-009, Snack Bread(s), Fortified, Packaged in a Flexible Pouch, Shelf Stable, September 1999.

Page 6/16, D-2 Labeling.

September 1999

A. <u>Pouches</u>. Each pouch shall be clearly printed or stamped, in a manner that does not conceal or impair visual examination of heat seals or damage the pouch, with permanent black ink or other, dark, contrasting color which is free of carcinogenic elements or ingredients. Pre-printed information, information printed prior to sealing or information printed by non-contact type printing equipment may be located anywhere on the pouch (in one complete print). Information printed subsequent to sealing by contact type printing equipment may be located anywhere on the pouch, except the closure seal area. The label shall contain the following information:

Page 14/16 (3) <u>Nutrient content</u>. Line 6, after "920.85", insert 1/" line 7, after "944.03", insert 1/"

November 2000

Page 2/13, Section C-2, I., make the following changes:

- (1) Subparagraph (2) [Protein Content], lines 4&5, delete entirely;
- (2) Renumber subparagraphs "(3) and (4)" to "(2) and (3)"

Page 12/13, Section E-6, C., (3), make the following changes:

- (1) line 4, delete "protein";
- (2) line 8, under Test, delete "Protein"; under Method Number, delete "988.05, 992.15"

Line 9, insert the following:

"1/ Fat and calcium content shall be verified by the Nutrition Facts (NLEA) label and a Certificate of Conformance (CoC) from the contractor. Product not conforming to the requirements specified in Section C of this Performance-based Contract Requirements shall be cause for rejection of the lot."

SECTION D:

PACKAGING/PACKING/LABELING/UNITIZATION/MARKING

PACKAGING: In accordance with <u>D-1 Packaging</u> of PCR-S-009. PACKING: In accordance with <u>D-3 PACKING</u> of PCR-S-009. LABELING: In accordance with D-2 LABELING of PCR-S-009

UNITIZATION: Shipping Cases will be Palletized and prepared in Unit Loads in accordance with Type III, Class G, requirements of DSCP Form 3507, (figure 5), except that Fiberboard/Polyethylene base pads and Fiberboard top pads are required. In addition, the unit load shall be no greater than 54 inches.

Tab 4, page 7, under OATMEAL COOKIE, add: KREAMSICLE COOKIE, TOFFEE CRUNCH COOKIE, MOLASSES COOKIE, and FIG BAR.

Tab 4, page 8, C-1 DESCRIPTION/SPECIFICATION, add:

8920-01-512-7594

Cookie, Kreamsicle, Regular, Plain, Crisp, Type I, Style K, Bake Type A, Class 1, Package C.

8920-01-512-7600

Cookie, Toffee Crunch, Regular, Plain, Crisp, Type I, Style L, Bake Type A, Class1, Package C.

8920-01-512-7618

Cookie, Molasses, Regular, Plain, Type I, Style M, Bake Type B, Class1, Package C.

8920-01-510-7830

Cookie, Fig Bar, Regular, Type I, Style P, Bake Type B, Class 1, Package C.

Tab 4, page 8, <u>C-2 PRIME DOCUMENTS</u>, change "August 13, 1998" to "October 31, 2002"; change "September 30, 1999" to 27 "November 2002".

Tab 4, page 8, <u>C-5 ADDITIONS</u>, <u>DELETIONS</u>, <u>AND/OR SUBSTITUTIONS</u>: Below "THE FOLLOWING ARE CHANGES TO A-A-20295, COOKIES", delete changes beginning "Page 3, Style J . . . " and ending " . . . exceed 6.0 percent".

Below "THE FOLLOWING ARE CHANGES TO THE QA PROVISIONS AND PACKAGING REQUIREMENTS FOR CID A-A-20295, COOKIES" delete changes beginning "Paragraph D-1, A. (2) . ." and ending on page 9 " . . . pouch as described below."

Insert new change:

Paragraph D-1, A, 2(b), line 5, delete "15 to 17" and substitute "8 to 12".

Tab 4, page 9-12, FIG BAR, delete all information and changes for this item. NOTE: FIG BAR is now covered as part of the COOKIES CID A-A-20295A, October 31, 2002 and corresponding PKG & QAPs, 27 November 2002.

Tab 4, page 38, (after WHEAT SNACK BREAD addition above), add:

C-1 NSN/ITEM DESCRIPTION

8915-01-512-7583

Cherries, Osmotically Dried, red, tart, pitted, 56 gram flex, pg, CID-A-A-20299A, Type I, Style B, Fortification A.

8915-01-514-9295

Cherries, Osmotically Dried, sweet, pitted, 56 gram flex, pg, CID-A-A-20299A, Type II, Style B, Flavor 1, Fortification A. 8915-01-514-9298

Cranberries, Osmotically Dried, sliced, 56 gram flex, pg, CID-A-A-20299A, Type VII, Fortification A.

C-2 PRIME DOCUMENT:

CID A-A-20299A, Fruits, Osmotically Dried, July 10, 2000.

Packaging Requirements And Quality Assurance Provisions For Cid A-A-20299a, Fruits, Osmotically Dried, 27 November 2002.

C-3 DATE OF PACK: Acceptance will be limited to product processed and packed subsequent to date of award.

C-4 MISCELLANEOUS REQUIREMENTS: As above.

C-5 ADDITIONS, DELETIONS, AND/OR SUBSTITUTIONS:

The following changes apply to CID A-A-20299A, Fruits, Osmotically Dried, July 10, 2000.

Page 2, Paragraph 3, Classification, line 8: Delete "Style B – Other" and insert: "Style B – Other (halved)

Flavor 1 – Maraschino Flavor 2 – Other."

Page 3, Paragraph 5.2.1 Osmotic drying, line 2: After "(including acids)" insert "and colors".

The following changes apply to the Packaging Requirements and quality Assurance Provisions for CID A- A-2099A, Fruits, Osmotically Dried, 27 November 2002.

Page 1, Paragraph C-1, line 4: after "Types, styles," insert "flavors," Line 6, Insert new type: :Type II Pitted sweet cherries, Style B, Flavor 1"

Page 1, Sec C, C-1 Types, styles, and fortification, delete "Type VIII, Other, Whole cranberries, Fortification a," and insert "Type VII, sliced cranberries, Fortification a".

Page 1, Paragraph C-2, C. Net weight, line 1: After "Type I" insert ", Type II,".

Page 1, Sec C, C-2, C, Net Weight, line 1: delete "Type VIII" and insert "Type VII".

Page 1, Paragraph C-2, D. Analytical requirements:

Paragraph (1), Nutrient content: Add new line "Cherries, pitted, sweet, halved, maraschino 150 calories".

Paragraph (2), pH, line 1: Delete "red tart".

Page 1, Sec C, C-2, (D) Analytical Requirements, (1) Nutrient Content, delete "Cranberries, whole" and insert "Cranberries, sliced".

Page 5, Table I, product defect 107: After "style," insert "flavor,".

Sec E, E-5, Table 1, Product Defect 202, delete "intact pieces" and insert "small slices 3/."

Sec E, E-5, Table I, insert new footnote: "3/ Visually examine the sample for comparability to approved product standard. Small slices that are significantly less than an apparent portion of a whole cranberry (look like "bits") are not acceptable."

SECTION D

PACKAGING/LABELING/PACKING/MARKING/UNITIZATION

D-1 PACKAGING In accordance with D-1 Packaging of Packaging Requirements and

Quality Assurance Provisions for CID A-A-20299A.

D-2 LABELING In accordance with D-2 Labeling of Packaging Requirements and Quality Assurance Provisions for CID A-A-20299A.

D-3 PACKING In accordance with D-3 Packing of Packaging Requirements and Quality Assurance Provisions for CID A-A-20299A.

ALTERNATIVE PACKING FOR SHIPMENT TO RATION ASSEMBLER

When the product processing plant and the ration assembler are located in close proximity to each other, and alternative method of conveyance that utilizes reusable containers or totes and is mutually suited to both plant operations, may be submitted to the contracting officer for determination of adequacy and approval for use. Proposals shall include a proposed system of labeling/marking for maintenance of lot from processor to assembler.

D-4 MARKING In accordance with D-4 Marking of Packaging Requirements and Quality Assurance Provisions for CID A-A-20299A.

D-5 UNITIZATION In accordance with ASTMD 3951-90 Clause 5.1.5

Tab 4, page 38 (after OSMOTIC FRUITS addition above), add:

C-1 NSN/ITEM DESCRIPTION:

8925-01-512-7628

Candy, Pan Coated Disks, Cinnamon, red, loose packed, 2.3 oz., flex pg, Type VI, Shape A, Flavor 6, Package C.

(Note: only red cinnamon candies are contractor furnished material (CFM). All other candies purchased under CID A-A-20177 are government furnished material (GFM). Only CFM items are contained in technical data for the assembly contract.)

C-2 PRIME DOCUMENT: CID A-A-20177B, Candy and Chocolate Confections, October 19, 2001 and Pkg & QA A-A-20177B, 27 Nov 2002.

<u>C-3 DATE OF PACK:</u> Acceptance will be limited to product processed and packed subsequent to date of award.

C-4 MISCELLANEOUS REQUIREMENTS: As above.

C-5_ADDITIONS, DELETIONS, AND/OR SUBSTITUTIONS

The following are changes to CID A-A-20177B, Candy and Chocolate Confections.

Page 2, Type VI, Shape A, Flavor 6 – Delete "Other" and insert "Cinnamon". Add "Flavor 7 – Other".

Page 5, add the following "5.3.6.1.6 <u>Flavor 6, Cinnamon</u>. The cinnamon flavored disks shall consist of a hard center covered with a hard candy shell. The candies shall be uniformly shaped, red in color, with a hot cinnamon flavor. The weight of an individual bag shall be 65.2 g (2.3 oz).

SECTION D

PACKAGING/LABELING/PACKING/MARKING/UNITIZATION

- D-1 PACKAGING In accordance with D-1 Packaging of Packaging Requirements and Quality Assurance Provisions for CID A-A-20177B.
- D-2 LABELING In accordance with D-2 Labeling of Packaging Requirements and Quality Assurance Provisions for CID A-A-20177B.
- D-3 PACKING In accordance with D-3 Packing of Packaging Requirements and Quality Assurance Provisions for CID A-A-20177B.
- D-4 MARKING In accordance with D-4 Marking of Packaging Requirements and Quality Assurance Provisions for CID A-A-20177B.
- D-5 UNITIZATION In accordance with ASTMD 3951-90 Clause 5.1.5

Tab 4, page 38 (after CANDY, PAN COATED DISKS, CINNAMON RED addition above), add:

(Note: The following two Shelf Stable cakes ONLY are contractor furnished material (CFM). All other cakes purchased under PCR-C-007 are government furnished material (GFM). Only CFM items are contained in technical data for the assembly contract.)

C-1 NSN/ITEM DESCRIPTION

8920-01-492-5677

Cake, Shelf Stable, Pumpkin Pound, Water Activity Stabilized, 2.5 oz, flexibly packaged, Type I, Flavor 9.

8920-01-512-7624

Cake, Shelf Stable, Carrot Pound, Water Activity Stabilized, 2.5 oz, flexibly packaged, Type I, Flavor 10.

<u>C-2 PRIME DOCUMENT</u>: PCR-C-007B, 15 August 2002, Cakes And Brownies, Shelf Stable.

<u>C-3 DATE OF PACK</u>: Acceptance will be limited to product processed and packed subsequent to date of award.

C-4 MISCELLANEOUS REQUIREMENTS: As above.

C-5 ADDITIONS, DELETIONS, AND/OR SUBSTITUTIONS

There are no changes to PCR-C-007B, Cakes and Brownies, Shelf Stable, 15 August 2002.

SECTION D

PACKAGING/LABELING/PACKING/MARKING/UNITIZATION

- D-1 PACKAGING In accordance with D-1 Packaging of PCR-C-007B.
- D-2 LABELING In accordance with D-2 Labeling of PCR-C-007B.
- D-3 PACKING In accordance with D-3 Packing of PCR-C-007B.

ALTERNATIVE PACKING FOR SHIPMENT TO RATION ASSEMBLER

When the product processing plant and the ration assembler are located in close proximity to each other, and alternative method of conveyance that utilizes reusable containers or totes and is mutually suited to both plant operations, may be submitted to the contracting officer for determination of adequacy and

approval for use. Proposals shall include a proposed system of labeling/marking for maintenance of lot from processor to assembler.

D-4 MARKING In accordance with D-4 Marking of PCR-C-007B.
D-5 UNITIZATION In accordance with ASTMD 3951-90 Clause 5.1.5.

Tab 5, pages 1-3, delete Black Bean and Rice Burrito, Turkey Breast Fillet, Chunked and Formed, Grilled, in Gravy with Potatoes, and Noodles in Butter Flavored Sauce. Add:

CAJUN RICE WITH BEANS AND BEEF SAUSAGE, Packaged in a Flexible Pouch, Shelf Stable, PCR-C-049, 6 Aug 02, 8940-01-509-8213.

VEGGIE BURGER IN BARBECUE SAUCE, Packaged in a Flexible Pouch, Shelf Stable, PCR-V-004, 5 Aug 02, 8940-01-509-8219.

MACARONI AND CHEESE, MEXICAN STYLE, Packaged in a Flexible Pouch, Shelf Stable, PCR-M-009, 6 Aug 02, 8940-01-509-8210.

REFRIED BEANS, Packaged in a Flexible Pouch, Shelf Stable, PCR-R-007, 10 Oct 02, 8940-01-509-8209.

For POTATOES, MASHED, change NSN to read 8915-01-479-1749.

Tab 5, pages 7-12, delete BLACK BEAN AND RICE BURRITO and add: CAJUN RICE WITH BEANS AND BEEF SAUSAGE, Packaged in a Flexible Pouch, Shelf Stable, PCR-C-049, 6 Aug 02, 8940-01-509-8213.

Tab 5, page 42, delete TURKEY BREAST FILLET and add:

VEGGIE BURGER IN BARBECUE SAUCE, Packaged in a Flexible Pouch, Shelf Stable, PCR-V-004, 5 Aug 02, 8940-01-509-8219.

Tab 5, page 49, delete NOODLES IN BUTTER FLAVORED SAUCE and add: MACARONI AND CHEESE, MEXICAN STYLE, Packaged in a Flexible Pouch, Shelf Stable, PCR-M-009, 6 Aug 02, 8940-01-509-8210.

Tab 5, page 57, After POTATOES, MASHED, add: REFRIED BEANS, Packaged in a Flexible Pouch, Shelf Stable, PCR-R-007, 10 Oct 02, 8940-01-509-8209.

Tab 4, page 36, C-5 for Hot Sauce, delete "No changes at this time.", and insert: "Page 3, footnote <u>5</u>/, change to "Not less than 2, 500 Scoville units (167 ppm)."

II. If the contractor incurs increased or decreased costs as a result of this modification the changed costs must be submitted to the ACO within 30 days. If nothing is submitted within 30 days, this modification will be considered finalized at no increased or decreased cost to the Government or the contractor. This does not waive any right of the ACO to review this mod and proceed with a formal finalization of this modification.